

Work Order ID 50863

July 23, 2009 9:18:06 AM



Page 1

Item ID: D3955-21

Revision ID: A

Item Name: Gasket

Start Date: 7/23/2009 Start Qty: 2.00

Required Date: 7/23/2009 Req'd Qty: 2.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3955

A

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3955

Dwg Rev: *A*

Prog Rev: *L*

2-Deburr if necessary

0.00

IB 9-7-03

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

IB 9-7-03

8

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Page 2

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

=> 807/2/23

(X8) 4

130



Packaging

Packaging

Identify as per dwg & Stock Location: 139

Memo

0.00

0.00

1-9/17/23 (8)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

09/07/24

mf 09-07-23

Picklist Print

July 23, 2009 9:18:05 AM

Page 1

Work Order ID: 50863

Parent Item: D3955-21RevA

Parent Item Name: Gasket


Comments:

Start Date: 7/23/2009

Required Date: 7/23/2009

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| MNEO60S.063 | | Purchased | No | | | | sf | 380.1337 | 0.7453 | | | |
|  | | | | | | | | | | | | |
| NEOPRENE SHEET 0.063 | | | | | | | | | | | | |

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

380.1336842

111469

71.1

111853

309.033684

111853

HB 9-7-23

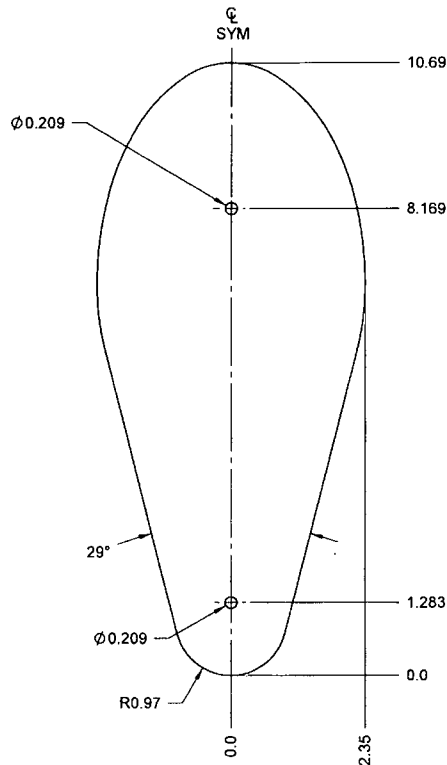
8 7 6 5 4 3 2 1

D

C

B

A



0.063 REF



D

C

B

A

WLO 50863

RELEASED
09/07/21

D3955-21 GASKET

D3955-21 NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3955-21" USING YELLOW PAINT MARKER
- 7) WEIGHT: 0.08 lbs

.120 lbs

| | | | |
|------------|----------|---|--------------|
| DESIGN | DS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | D3955 | SHEET 4 OF 5 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | SKIDTUBE TUNING KIT | NTS |
| DATE | 09.07.21 | COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

8 7 6 5 4 3 2 1